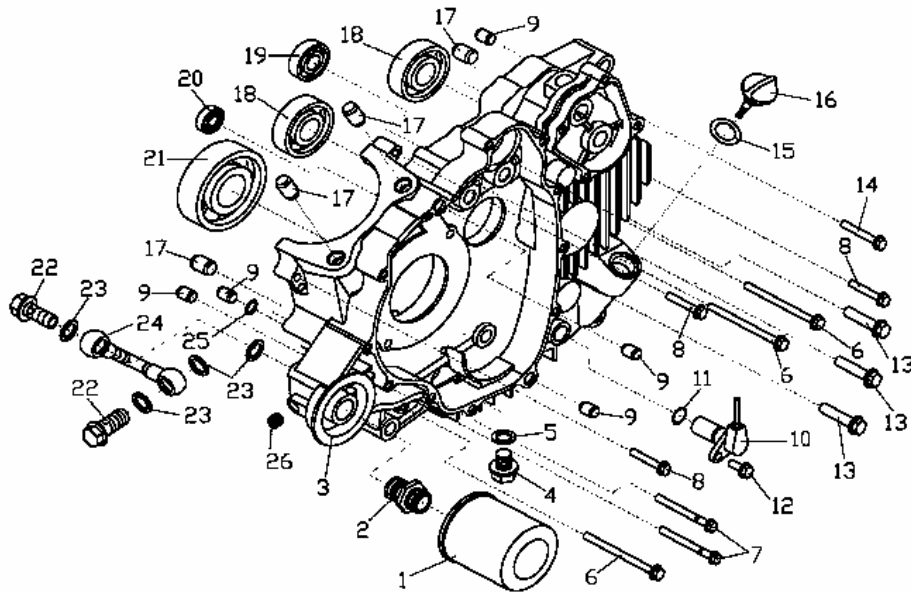




UNISON

ILLUSTRATED PARTS LIST

MOBILITY 500

M1**LEFT CRANK CASE****500 CC**

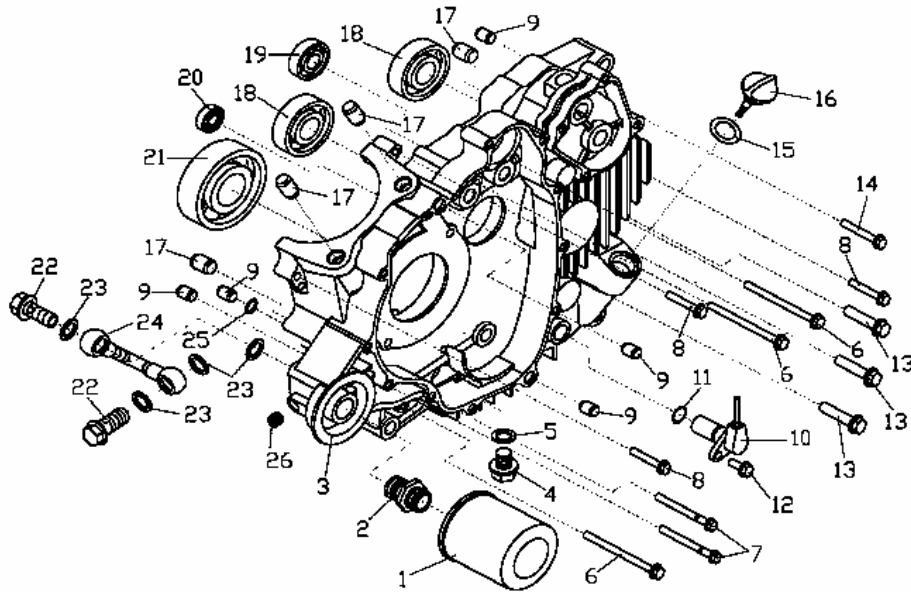
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	07055001	UJE-011300-00	OIL FILTER	1
2	07055002	UJE-011004-00	BOLT · OIL FILTER	1
3	07055003	UJE-011100-00	LEFT CRANKCASE	1
4	07055004	UEE-013005-00	DRAIN BOLT M12×1.25	1
5	07055005	UCE-021014-00	WASHER 12	1
6	07055006	UEE-013031-00	BOLT M6×80	3
7	07055007	UCE-011017-00	BOLT M6×60	2
8	07055008	UCE-013008-00	BOLT M6×35	6
9	07055009	UCE-021005-00	DOWEL PIN, φ10×14	5
10	07055010	UEE-B-011300-00	SPEED SENSOR	1
11	07055011	UEE-B-011303-00	O-RING 14×1.44	1
12	07055012	UCE-090005-00	BOLT M6×16	1
13	07055013	UEE-060010-00	BOLT M8×38	3
14	07055014	UCE-013009-00	BOLT M6×40	8
15	07055015	UEE-013030-00	O-RING 18×3.55	1



M1

LEFT CRANK CASE

500 CC



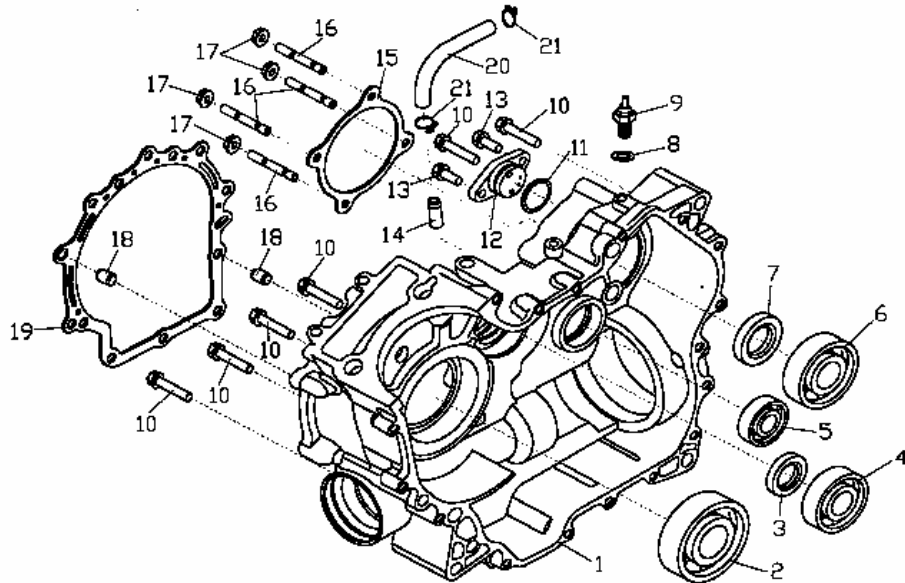
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
16	07055016	UEE-013001-00	OIL DIP ROD	1
17	07055017	UJE-011005-00	DOWEL PIN, φ13×18	4
18	07055018	UJE-T276-6303	BEARING 6303(17×47×14)	2
19	07055019	UJE-T276-6202	BEARING 6202	1
20	07055020	UJE-T276-63-22	BEARING 63/22	1
21	07055021	UJE-T276-6307	BEARING 6307	1
22	07055022	UJE-011007-00	HINGE BOLT M14×1.5	2
23	07055023	UJE-011006-00	GASTET 14	4
24	07055024	UJE-011400-00	EXTERNAL OIL PIPE SET	1
25	07055025	UJE-3452-1-10-1.8	O-RING	1
26	07055026	UJE-T77-M10-10	SCREW	1



M2

RIGHT CRANK CASE

500CC



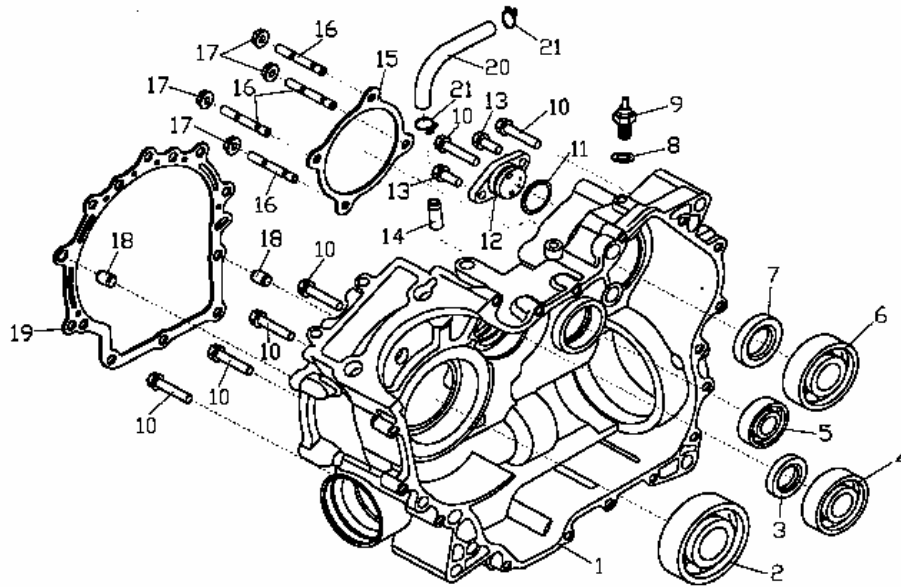
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	07055027	UJE-012100-00	RIGHT CRANKCASE	1
2	07055028	UJE-T276-6208	BEARING 6208	1
3	07055029	UJE-012004-00	OIL SEAL 22×38×7	1
4	07055020	UJE-T276-63-22	BEARING 63/22	1
5	07055031	UJE-T276-6203-RZ	BEARING 6203LU	1
6	07055032	UJE-T296-3206A	BEARING 5206C3	1
7	07055033	UJE-012006-00	OIL SEAL 30×45×7	1
8	07055034	UCE-060010-00	WASHER 10	1
9	07055035	UJE-012300-00	REVERSE GEAR SENSOR	1
10	07055008	UCE-013008-00	BOLT M6×35	6
11	07055037	UJE-012007-00	O-RING 26×2.5	1
12	07055038	UJE-012200-00	GEAR POSITION SENSOR	1
13	07055039	UCE-023008-00	BOLT M6×18	2
14	07055040	UCE-013006-00	JOINT, BREATHER HOSE	1
15	07055041	UJE-012002-00	GASKET 2, CVT HOUSING	1



M2

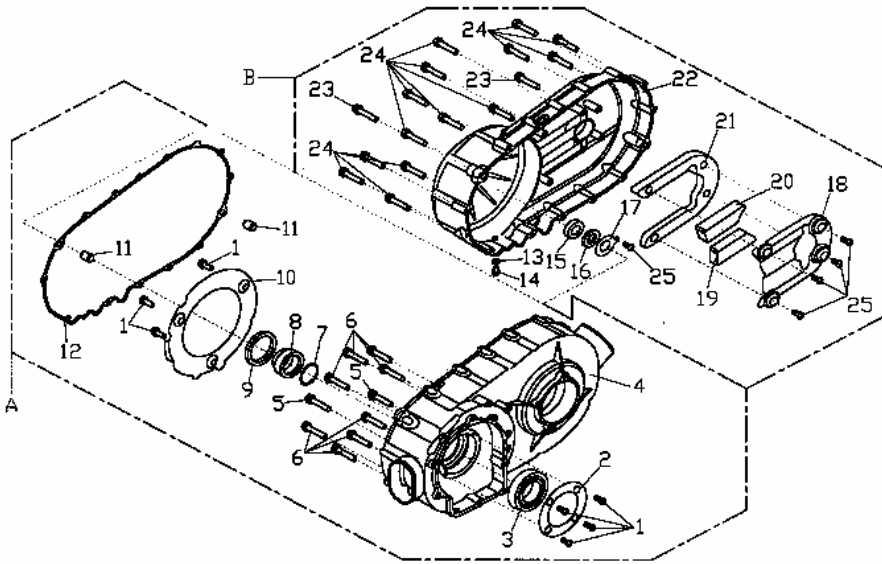
RIGHT CRANK CASE

500 CC



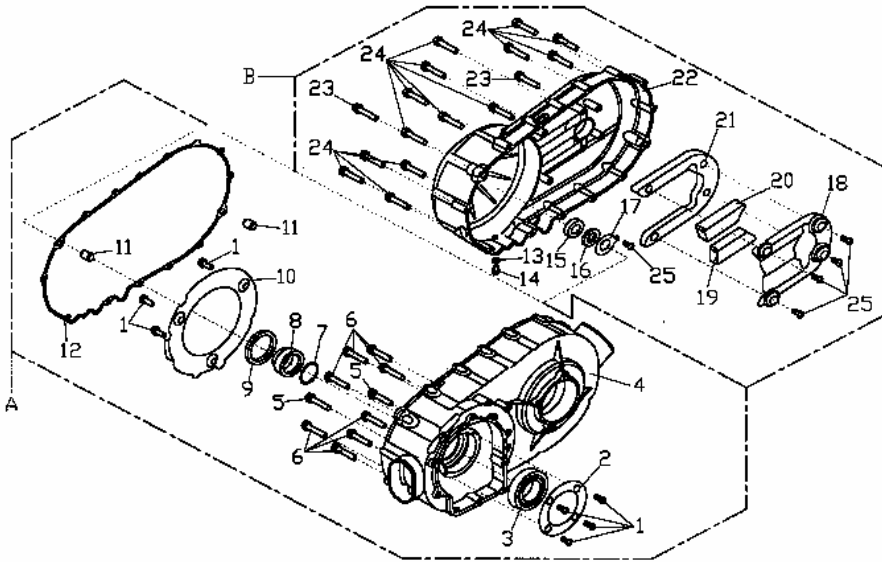
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
16	07055042	UJE-T900-AM6-40-8.8	BOLT	4
17	07055043	UJE-T6177-1-M6	NUT	4
18	07055009	UCE-021005-00	DOWEL PINφ10×14	5
19	07055045	UJE-012001-00	GASKET 1, CVT HOUSING	1
20	07055046	UCE-013007-00	BREATHER HOSE	1
21	07055047	UJE-T621-A12	CLAMP A12	2



M3**CVT HOUSING****500 CC**

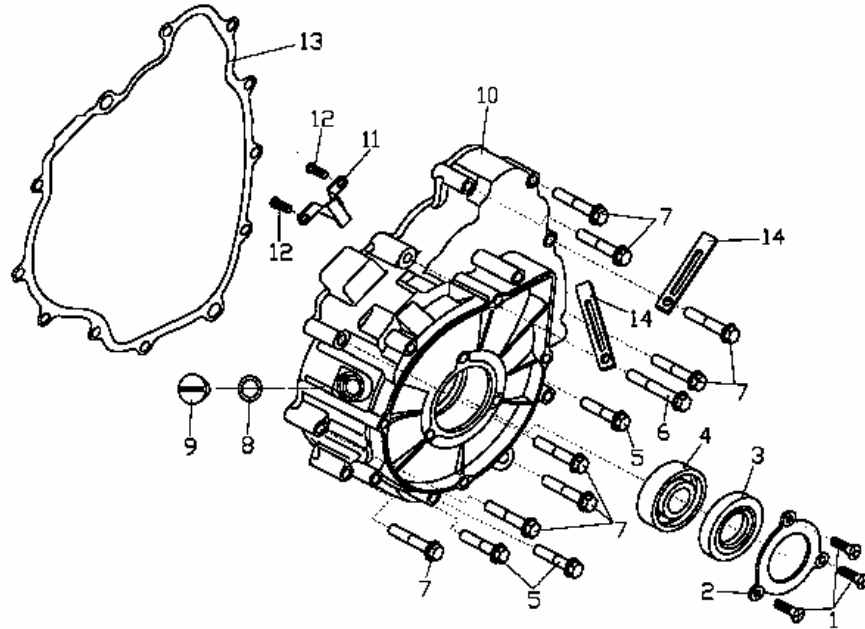
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
A	45055001	UJE-013100-00	CVT HOUSING COMP.	1
B	45055002	UJE-013200-00	CVT COVER COMP.	1
1	45055003	UJE-T818-M6-12	SCREW	10
2	45055004	UJE-013104-00	BEARING RETAINER, CVT	2
3	45055005	UJE-T276-6208-RS	BEARING 6208	1
4	45055006	UJE-013101-00	CVT CASE	1
5	45055007	UAE-012006-00	BOLT M8×50	2
6	45055008	UAE-012005-00	BOLT M8×45	8
7	45055009	UJE-013107-00	O-RING 39×2.3	1
8	45055010	UJE-013106-00	SPACER, DRIVE SHAFT	1
9	45055011	UJE-013105-00	OIL SEAL 54×70×8	1
10	45055012	UJE-013102-00	PLATE, AIR INTAKE	1
11	07055017	UJE-011005-00	DOWEL PIN ϕ 13×18	4
12	45055014	UJE-013103-00	RUBBER GASKET, CVT CASE	1
13	45055015	UCE-060009-00	WASHER 6	5



M3**CVT HOUSING****500 CC**

ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
14	45055016	UCE-080010-00	BOLT M6×10	1
15	45055017	UJE-T276-6003	BEARING 6003	1
16	45055018	UJE-013207-00	OIL SEAL 17×35×5	1
17	45055019	UJE-013206-00	LIMITATOR, OIL SEAL	1
18	45055020	UJE-013205-00	DAMPER PLATE	1
19	45055021	UJE-013204-00	RUBBER DAMPER(2)	1
20	45055022	UJE-013203-00	RUBBER DAMPER(1)	1
21	45055023	UJE-013202-00	RUBBER DAMPER(3)	1
22	45055024	UJE-013201-00	CVT COVER	1
23	45055025	UCE-021018-00	BOLT M6×55	4
24	45055026	UJE-013208-00	BOLT M6×45	14



M4**L CRANKCASE COVER****500 CC**

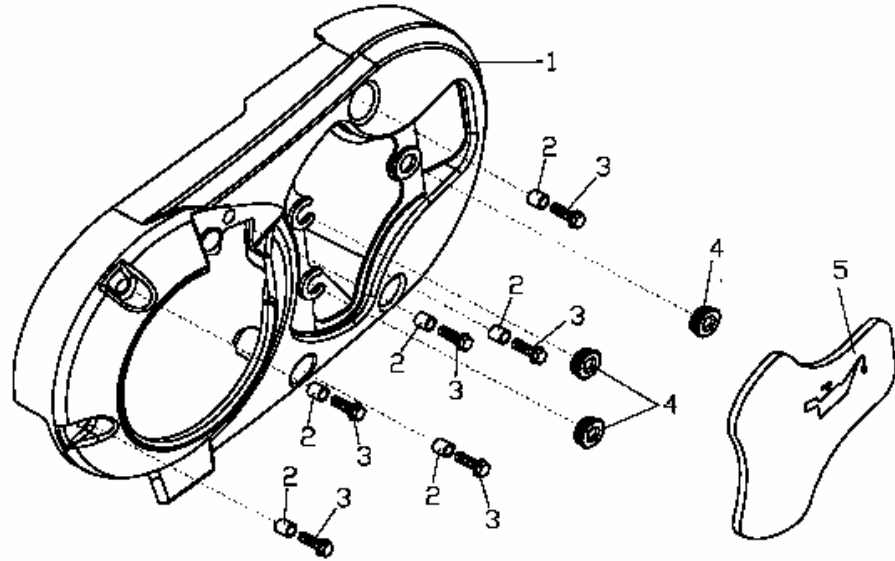
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	40055001	UJE-014009-00	HOLDER SCREW, OIL SEAL	3
2	40055002	UJE-014007-00	HOLDER,OIL SEAL	1
3	40055003	UJE-014008-00	OIL SEAL 28×52×7	1
4	40055004	UJE-T276-1994-6028	BEARING60/28	1
5	40055005	UCE-080012-00	BOLT M6×32	3
6	40055006	UCE-013010-00	BOLT M6×50	1
7	07055014	UCE-013009-00	BOLT M6×40	8
8	40055008	UCE-021009-00	SEAL RING, PLUG	1
9	40055009	UCE-021008-00	PLUG, INSPECTION	1
10	40055010	UJE-014001-00	COVER, LEFT CRANKCASE	1
11	40055011	UJE-014003-00	LEAD HOLDER	1
12	40055012	UJE-014004-00	BOLT, LEAD HOLDER	2
13	40055013	UJE-014002-00	GASKET, LEFT CRANKCASE COVER	1



M5

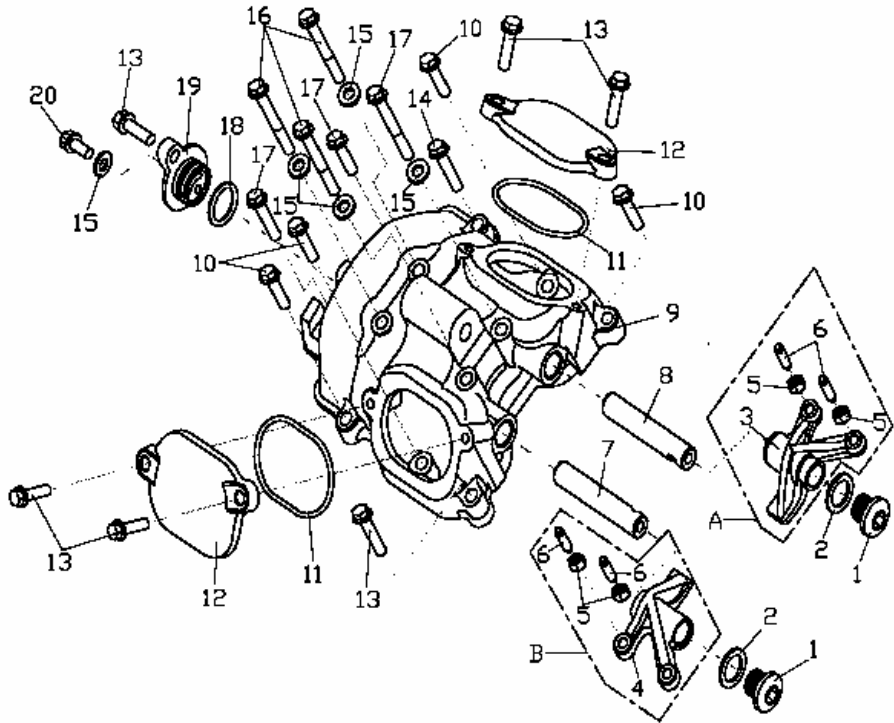
LEFT SIDE COVER ASSY.

500 CC



ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	40055014	UJE-015001-00	LEFT SIDE COVER	1
2	40055015	UJE-015004-00	BUSH	6
3	40055016	UCE-023010-00	BOLT M6×20	6
4	40055017	UJE-015003-00	RUBBER COLLAR	3
5	40055018	UJE-015002-00	COVER PLATE	1



M6**HEAD COVER****500 CC**

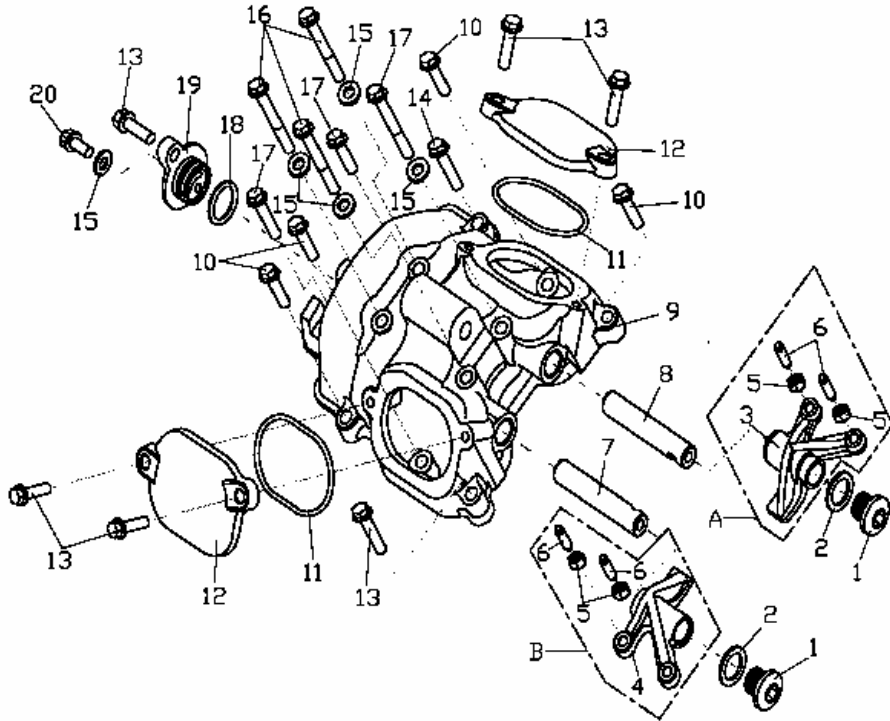
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	36055001	UJE-021100-00	ROCKER ARM COMP, INTAKE	1
2	36055002	UJE-021200-00	ROCKER ARM COMP. EXHAUST	1
3	36055003	UJE-021008-00	BOLT M14×1.25×12	2
4	36055004	UJE-011006-00	WASHER 14	2
5	36055005	UJE-021101-00	ROCKER ARM, INTAKE	1
6	36055006	UJE-021201-00	ROCKER ARM, EXHAUST	1
7	36055007	UAE-022103-00	ADJUST NUT, VALVE CLEARANCE	4
8	36055008	UAE-022102-00	ADJUST SCREW, VALVE CLEARANCE	4
9	36055009	UJE-021005-00	ROCKER ARM SHAFT, EXHAUST	1
10	36055010	UJE-021004-00	ROCKER ARM SHAFT, INTAKE	1
11	36055011	UJE-021001-00	COVER, CYLINDER HEAD	1
12	36055012	UCE-021017-00	BOLT M6×25	4
13	36055013	UJE-021003-00	GASKET	2
14	36055014	UJE-021002-00	COVER, VALVE ADJUST	2
15	36055015	UCE-023010-00	BOLT M6×20	5



M6

HEAD COVER

500 CC



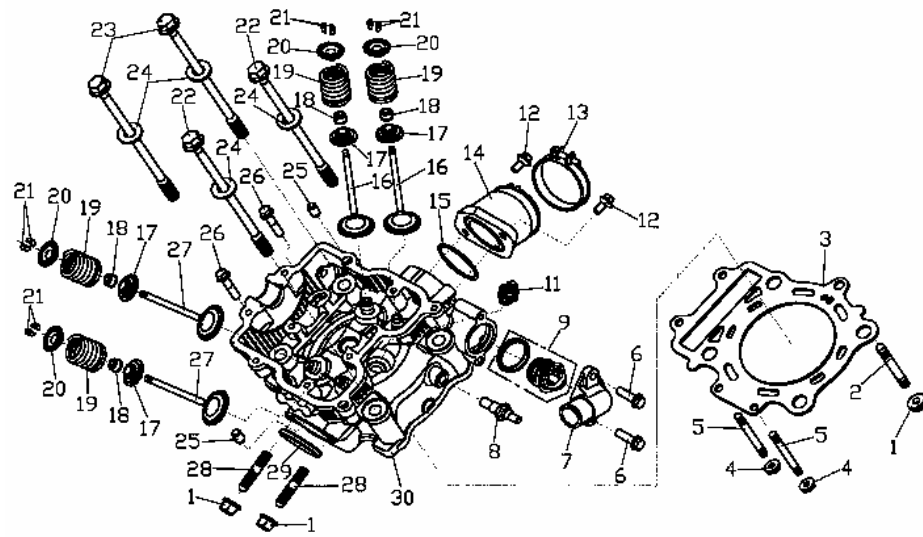
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
16	07055008	UCE-013008-00	BOLT M6×35	6
17	45055015	UCE-060009-00	WASHER 6	5
18	45055025	UCE-021018-00	BOLT M6×55	4
19	36055019	UCE-060012-00	BOLT M6×30	2
20	36055020	UJE-021010-00	O-RING 18×2.4	1
21	36055021	UJE-021009-00	SEAL COVER	1



M7

CYLINDER HEAD

500 CC



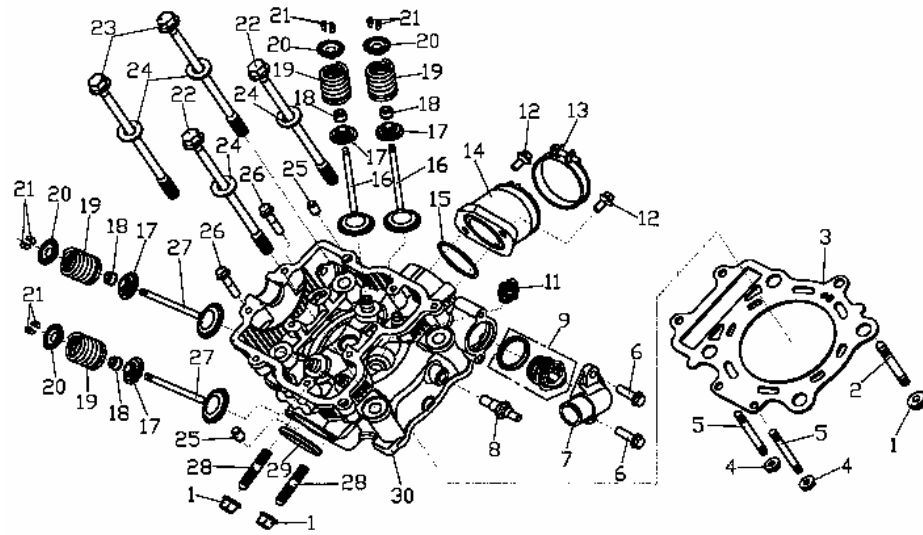
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	37055001	UCE-011700-00	THRUST NUT M8	3
2	37055002	UJE-022009-00	STUD M8×68	1
3	37055003	UJE-022200-00	GASKET,CYLINDER HEAD	1
4	37055004	UJE-T6181.1-M6-10	NUT	2
5	37055005	UJE-022001-00	STUD M6×70	2
6	37055006	UCE-022020-00	BOLT M6×22	2
7	37055007	UJE-022002-00	WATER OUTLET JOINT, CYLINDER HEAD	1
8	37055008	UCE-022600-00	WATER TEMPERATURE SENSOR	1
9	37055009	UJE-022811-00	THERMOSTAT	1
10	37055010	UCE-022802-00	SEAL RING	1
11	37055011	UEE-022400-00	SPARK PLUG	1
12	37055012	UJE-022010-00	SCREW M6	2
13	37055013	UJE-022400-00	AIR INLET PIPE CLAMP	1
14	37055014	UJE-022900-00	JOINT, CARBURETOR	1
15	37055015	UJE-022011-00	O-RING 40×2.4	1



M7

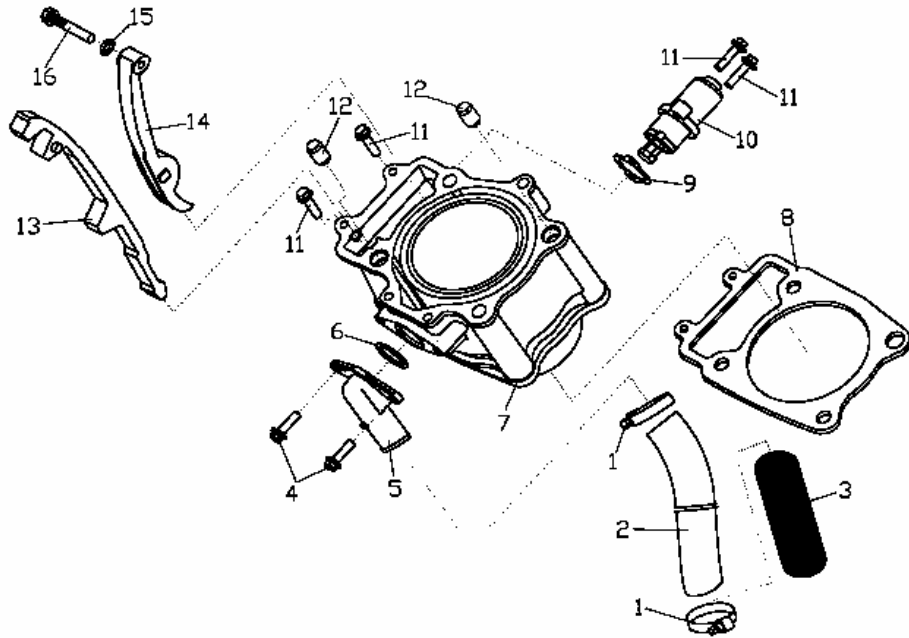
CYLINDER HEAD

500 CC



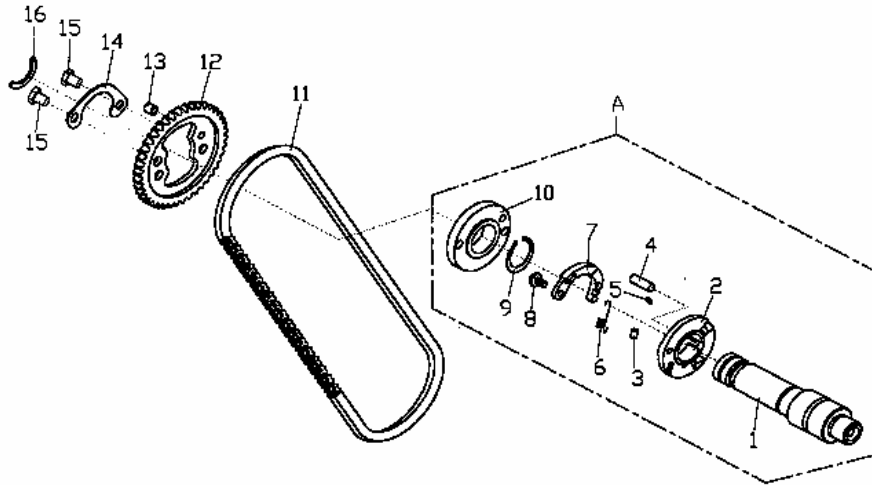
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
16	37055016	UJE-022004-00	VALVE, INTAKE	2
17	37055017	UJE-022008-00	LOWER SEAT, VALVE SPRING	4
18	37055018	UCE-022500-00	SEAL RING SET, VALVE STEM	4
19	37055019	UJE-022006-00	VALVE SPRING	4
20	37055020	UJE-022007-00	UPPER SEAT, VALVE SPRING	4
21	37055021	UCE-022006-00	LOCK CLIP, VALVE	8
22	37055022	UJE-022012-00	CYLINDER BOLT(L)	2
23	37055023	UJE-022013-00	CYLINDER BOLT(R)	2
24	37055024	UJE-022014-00	WASHER, CYLINDER BOLT	4
25	37055025	UCE-080008-00	DOWEL PIN $\phi 8 \times 14$	2
26	07055008	UCE-013008-00	BOLT M6 \times 35	6
27	37055027	UJE-022005-00	VALVE, EXHAUST	2
28	37055028	UJE-022003-00	STUD M8 \times 42	2
29	37055029	UJE-022300-00	GASKET, EXHAUST PIPE	1
30	37055030	UJE-022100-00	CYLINDER HEAD ASSY	1



M8**CYLINDER****500 CC**

ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	01055001	UJE-023500-00	CLAMP, WATER HOSE	2
2	01055002	UJE-023006-00	WATER INLET HOSE	1
3	01055003	UJE-023005-00	SLEEVE, WATER HOSE	1
4	01055004	UCE-022020-00	BOLT M6×22	2
5	01055005	UJE-023001-00	JOINT, WATER INLET	1
6	01055006	UJE-023002-00	O-RING 24×2.5	1
7	01055007	UJE-023100-00	CYLINDER	1
8	01055008	UJE-023004-00	GASKET, CYLINDER	1
9	01055009	UJE-023003-00	GASKET, TENSIONER	1
10	01055010	UJE-0232-00	TENSIONER	1
11	01055011	UCE-021017-00	BOLT M6×25	2
12	07055017	UJE-011005-00	DOWEL PIN φ13×18	4
13	01055013	UJE-023400-00	TIMING CHAIN GUIDE	1
14	01055014	UJE-023300-00	TENSIONER PLATE	1
15	01055015	UCE-021016-00	WASHER 8	1
16	01055016	UJE-023007-00	BOLT, TENSIONER PLATE	1



M9**CAMSHAFT ASSY****500 CC**

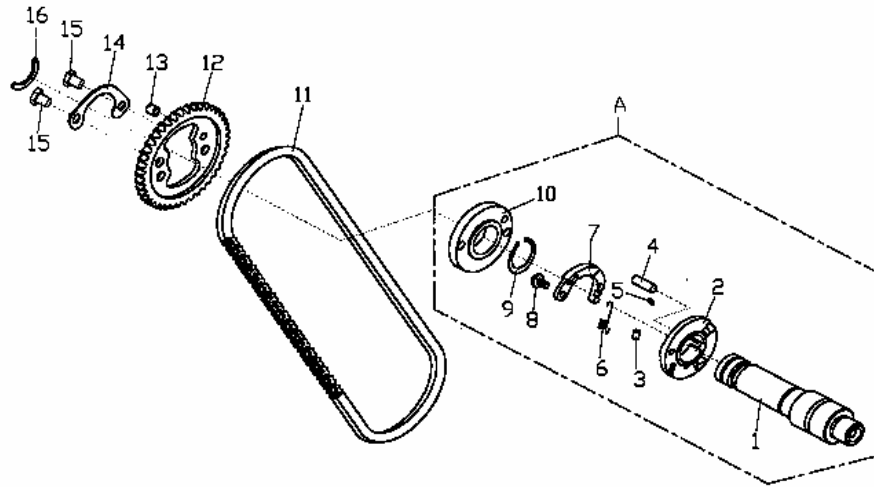
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
A	38055090	UJE-024100-00 & UJA-14100-00 & UJE-024103-00 & UJE-024107-00 & UJE-024106-00 & UJE-024105-00 & UJE-024108-00 & UJE-024104-00 & UJE-024109-00 & UJE-T894-2-22 & UJE-024102-00	CAMSHAFT ASSEMBLY	1
1	38055007	UJA-14100-00	CAMSHAFT	1
2	38055008	UJE-024103-00	LIMIT CAM	1
3	38055009	UJE-024107-00	DOWEL PIN, DECOMPRESSOR	1
4	38055010	UJE-024106-00	DECOMPRESSOR CAM	1
5	38055011	UJE-024105-00	DEFLECTOR ROD	1
6	38055012	UJE-024108-00	DECOMPRESSOR SPRING	1
7	38055013	UJE-024104-00	DECOMPRESSOR ROCKER ARM	1
8	38055014	UJE-024109-00	DECOMPRESSOR ROCKER ARM WRIST	1
9	38055015	UJE-T894-2-22	RETAINER	1



M9

CAMSHAFT ASSY

500 CC



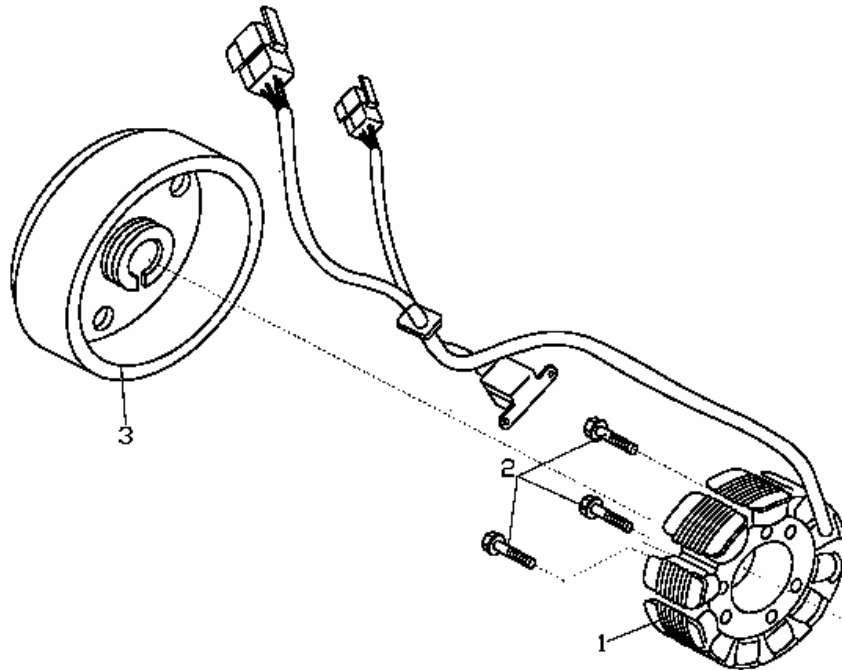
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
10	38055016	UJE-024102-00	FLANGE, CAMSHAFT	1
11	38055001	UJE-024200-00	TIMING CHAIN	1
12	38055002	UJE-024001-00	TIMING SPROCKET	1
13	38055003	UJE-024002-00	DOWEL PIN, TIMING SPROCKET	1
14	38055004	UJE-024003-00	RETAINER	1
15	38055005	UJE-T5783-M6-10-8.8	BOLT	2
16	38055006	UJE-024004-00	CAMSHAFT SPACER	1



M10

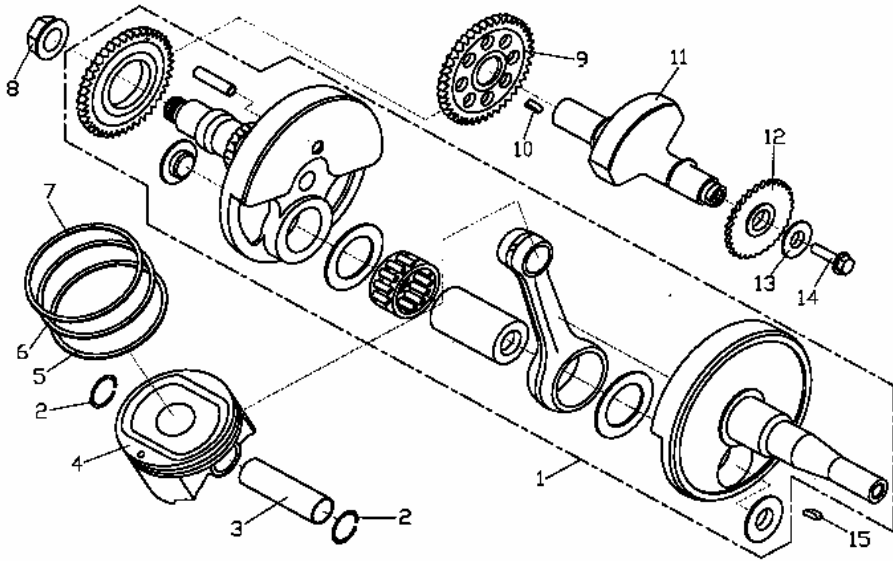
GENERATOR

500 CC



ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	10055001	UJE-032000-00	MAGNETO STATOR	1
2	10055002	UCE-060012-00	BOLT M6×30	3
3	10055003	UJE-031000-00	MAGNETO ROTOR	1



M11**CRANKSHAFT PISTON****500 CC**

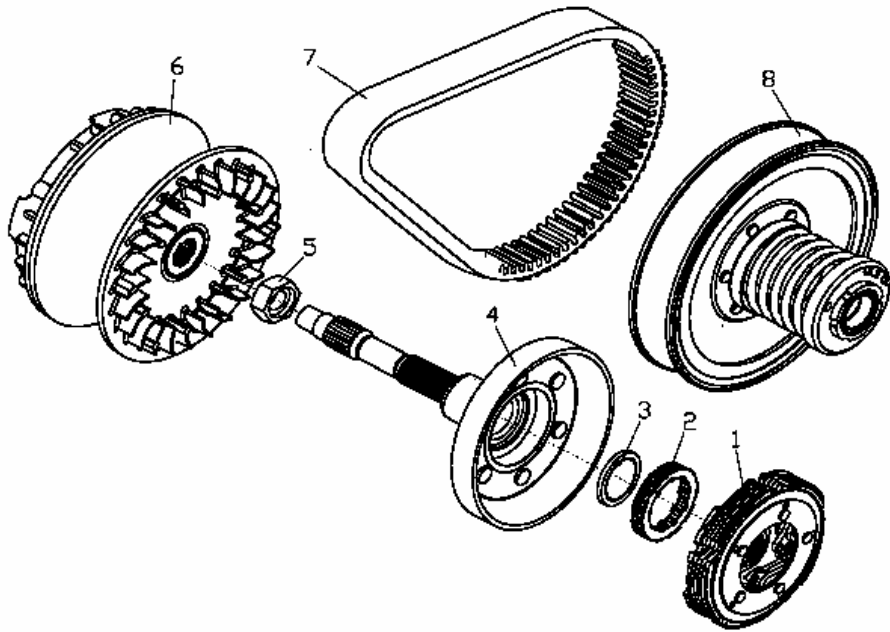
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	02055001	UJE-041000-00	CRANKSHAFT	1
2	02055002	UJE-040003-00	CLIP, PISTON PIN	2
3	02055003	UJE-040002-00	PISTON PIN	1
4	02055004	UJE-040004-00	PISTON	1
5	02055090	UJE-042000-00 & UJE-040005-00 & UJE-040006-00	OIL RING SET	1
6	02055013	UJE-040005-00	2ND RING	1
7	02055014	UJE-040006-00	TOP RING	1
8	02055005	UJE-040001-00	NUT M18×1.5 (L)	1
9	02055006	UJE-160002-00	GEAR, BALANCER SHAFT	1
10	02055007	UJE-160003-00	WOODRUFF KEY	1
11	02055008	UJE-160001-00	BALANCER SHAFT	1
12	02055009	UJE-160004-00	SPROCKET, BALANCE SHAFT	1
13	02055010	UJE-160006-00	WASHER 10.2×28×2	1
14	02055011	UJE-5783-M10-25	BOLT M10×25	1
15	02055012	UCE-040006-00	WOODRUFF KEY	1



M12

DRIVEN PULLEY

500 CC



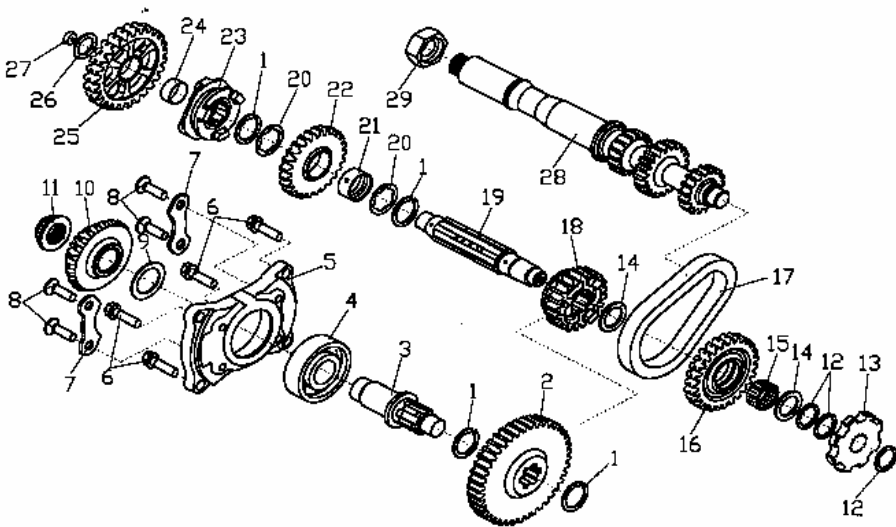
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	42055001	UJE-054000-00	CLUTCH	1
2	42055002	UJE-053200-00	OVERRIDING CLUTCH COMP., DRIVE SHAFT	1
3	42055003	UJE-053005-00	OIL SEAL 46×37.5×5.5, END FACE	1
4	42055004	UJE-053100-00	CLUTCH HOUSING	1
5	42055005	UJE-060003-00	MAIN DRIVE SHAFT NUT	1
6	42055006	UJE-051000-00	PRIMARY SHEAVE	1
7	42055007	UJE-055000-00	BELT	1
8	42055008	UJE-052000-00	SECONDARY SHEAVE	1



M13

TRANSMISSION I

500 CC



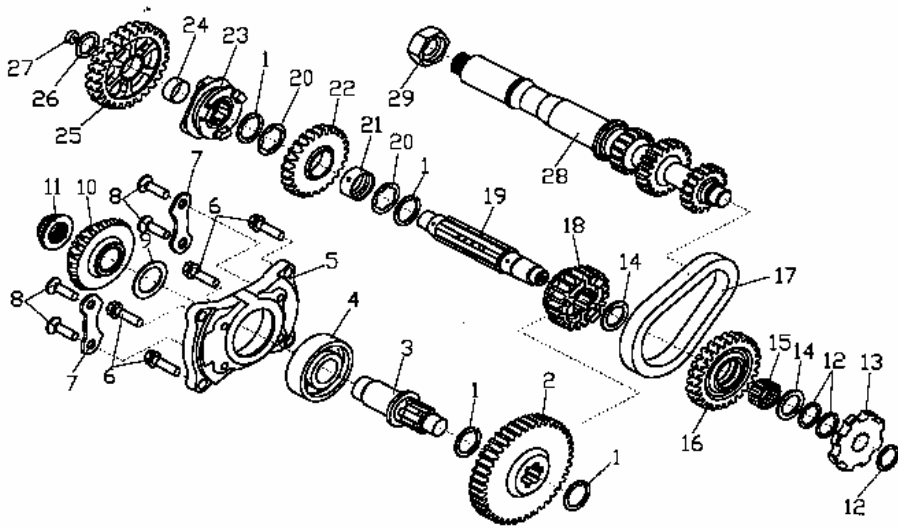
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	12055001	UJE-061007-00	RETAINER 25	4
2	12055002	UJE-062102-00	OUTPUT DRIVEN GEAR	1
3	12055003	UJE-062101-00	DRIVE BEVEL GEAR SHAFT	1
4	12055004	UJE-T276-6305	BEARING	1
5	12055005	UJE-062103-00	BEARING SEAT,DRIVE BEVEL GEAR	1
6	12055006	UEE-060011-00	BOLT M8×28	4
7	12055007	UJE-062104-00	BEARING LIMIT	2
8	12055008	UJE-T2673-M8-25	SCREW	4
9	12055009	UJE-062105-00	ADJUST WASHER, DRIVE BEVEL GEAR	1
10	12055010	UJE-062106-00	DRIVE BEVEL GEAR	1
11	12055011	UJE-062107-00	LOCKNUT, BEVEL GEAR	1
12	12055012	UJE-T894-1-20	RETAINER	3
13	Part not available			
14	12055013	UJE-061012-00	WASHER 20.5×30×1.5	2
15	12055014	UJE-K20-26-12	NEEDLE BEARING	1



M13

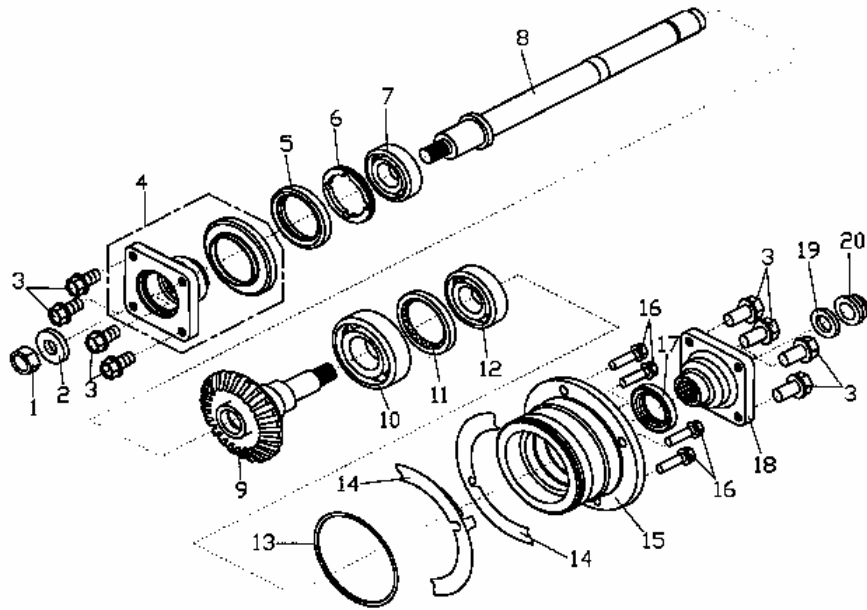
TRANSMISSION I

500 CC



ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
16	12055015	UJE-061013-00	SPROCKET, REVERSE GEAR	1
17	12055016	UJE-069000-00	CHAIN, REVERSE GEAR	1
18	12055017	UJE-061011-00	DRIVEN OUTPUT GEAR	1
19	12055018	UJE-061001-00	DRIVEN SHAFT	1
20	12055019	UJE-061008-00	SPLINE WASHER	2
21	12055020	UJE-061009-00	BUSHING, DRIVEN HIGH RANGE GEAR	1
22	12055021	UJE-061010-00	DRIVEN GEAR, HIGH RANGE	1
23	12055022	UJE-061006-00	SLIDING BUSH, GEARSHIFT	1
24	12055090	UJE-061004-00 & UJE-061005-00	BUSHING, DRIVEN LOW RANGE GEAR	1
25	12055023	UJE-061003-00	WASHER 17.5×26×1	1
26	12055024	UJE-061002-00	BELL PLUG 12	1
27	12055025	UJE-060004-00	MAIN SHAFT. GEARSHIFT	1
28	12055026	UJE-060003-00	NUT, MAIN TRANSMISSION SHAFT	1
29	12055023	UJE-061003-00	WASHER 17.5×26×1	1



M14**TRANSMISSION II****500 CC**

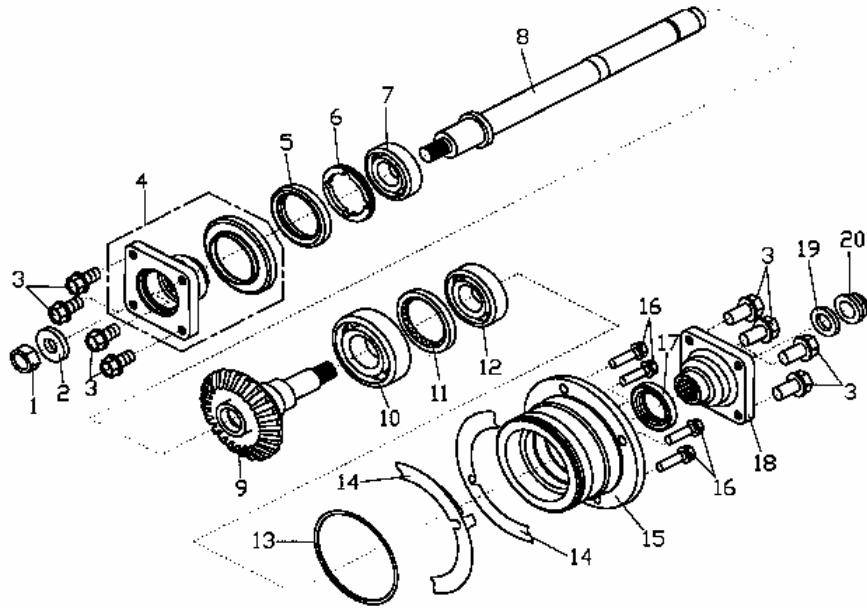
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	12055027	UJE-T6185-2-M14-10	NUT	1
2	12055028	UJE-060005-00	WASHER,FRONT TRANSMISSON OUTPUT SHAFT NUT	1
3	12055029	UJE-170100-00	BOLT M8×1×22	8
4	12055030	UJE-060100-00	COUPLER, FRONT TRANSMISSION OUTPUT	1
5	12055031	UJE-060007-00	OIL SEAL 44×60×6.7	1
6	12055032	UJE-060008-00	BEARING RETAINER, FRONT OUTPUT SHAFT	1
7	12055033	UJE-T276-6205	BEARING	1
8	12055034	UJE-062301-00	FRONT OUTPUT SHAFT	1
9	12055035	UJE-062206-00	DRIVEN BEVEL GEAR	1
10	12055036	UJE-T276-6207C3	BEARING	1
11	12055037	UJE-062204-00	BEARING LIMIT NUT	1
12	07055020	UJE-T276-63-22	BEARING 63/22	1
13	12055039	UJE-062205-00	O-RING 88×2.4	1
14	12055040	UJE-062202-00	ADJUST WASHER, DRIVEN BEVEL GEAR	
15	12055041	UJE-062201-00	BEARING SEAT, DRIVEN BEVEL GEAR	1



M14

TRANSMISSION II

500 CC



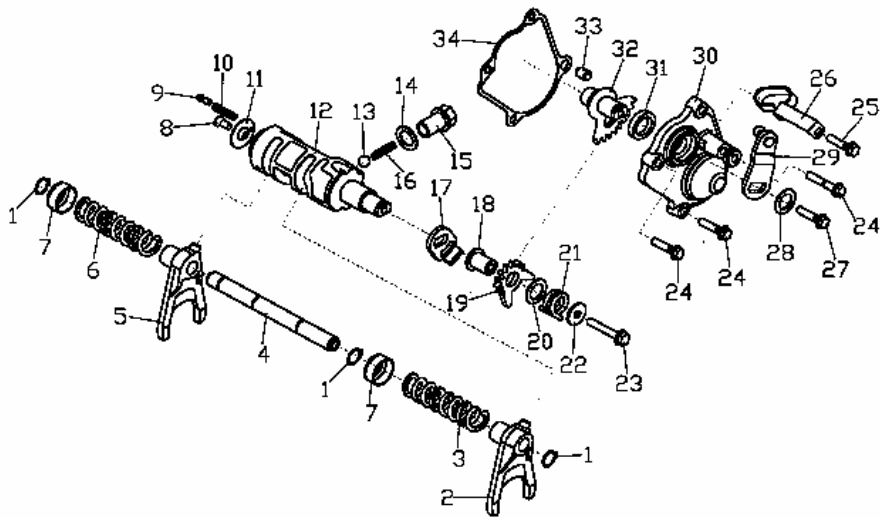
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
16	12055042	UEE-060011-00	BOLT M8×28	4
17	12055043	UJE-062203-00	OIL SEAL B6 SD 30 46 7	1
18	12055044	UJE-060006-00	COUPLER, REAR TRANSMISSION OUTPUT	1
19	12055045	UJE-060001-00	WASHER, REAR OUTPUT SHAFT NUT	1
20	12055046	UJE-060002-00	NUT, REAR OUTPUT SHAFT	1



M15

TRANSMISSION III

500 CC



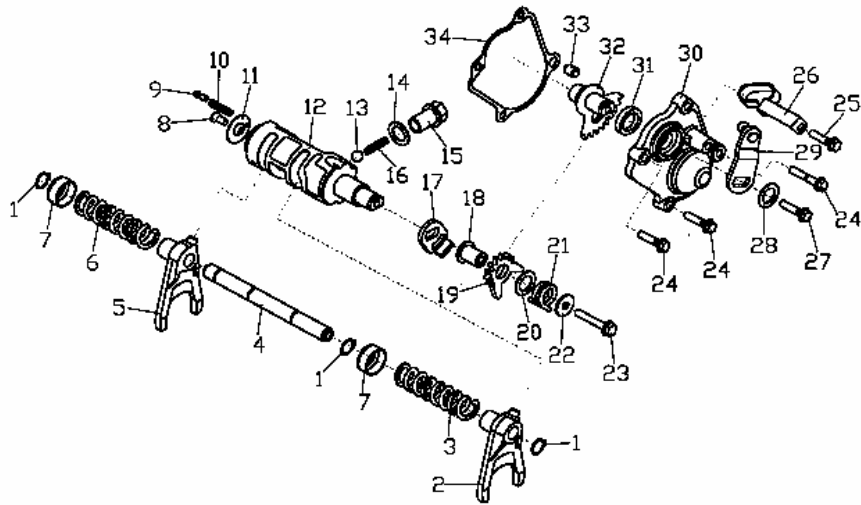
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	12055047	UJE-T894-1-12	RETAINER	3
2	12055048	UJE-063002-00	LEFT SHIFT FORK	1
3	12055049	UJE-063003-00	SPRING, SHIFT FORK	1
4	12055050	UJE-063001-00	GUIDE BAR	1
5	12055051	UJE-063004-00	RIGHT SHIFT FORK	1
6	12055052	UJE-063005-00	SPRING, SHIFT FORK	1
7	12055053	UJE-063006-00	SPRING SEAT	2
8	12055054	UJE-064002-00	FASTEN SCREW T25	1
9	12055055	UJE-064003-00	GEAR CONTACTOR	1
10	12055056	UJE-064004-00	SPRING, GEAR CONTACTOR	1
11	12055057	UJE-064001-00	LIMIT WASHER	1
12	12055058	UJE-064005-00	SHIFT CAM	1
13	12055059	UJE-T308-3-8	FRICITION BALL	1
14	12055060	UJE-068002-00	WASHER 14×22×1	1
15	12055061	UJE-068001-00	HOLE BOLT M14×1.5	1



M15

TRANSMISSION III

500 CC



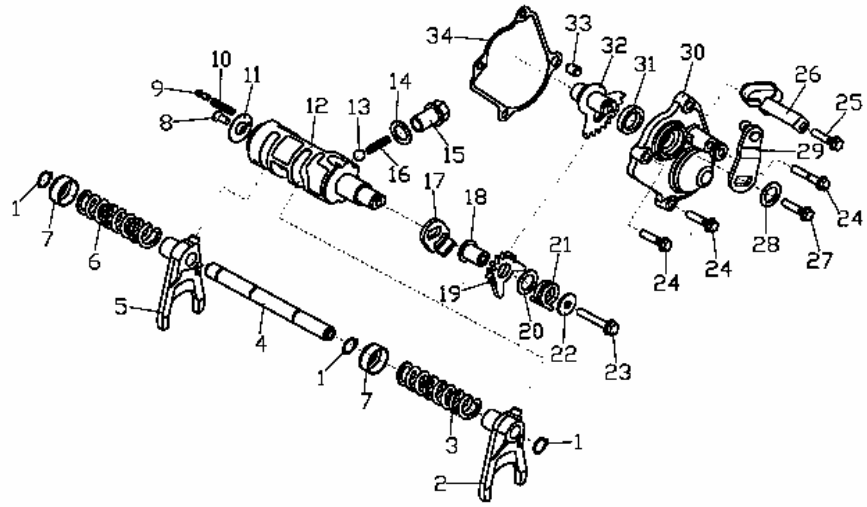
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
16	12055062	UJE-068003-00	LIMIT SPRING	1
17	12055063	UJE-065201-00	WASHER, DRIVEN SECTOR GEAR	1
18	12055064	UJE-065202-00	SHAFT, DRIVEN SECTOR GEAR	1
19	12055065	UJE-065203-00	DRIVEN SECTOR GEAR	1
20	12055066	UJE-065204-00	WASHER 13.5×22×1	1
21	12055067	UJE-065205-00	TORSION SPRING, DRIVEN SECTOR GEAR	1
22	12055068	UJE-065206-00	WASHER 6.6×20×2	1
23	07055008	UCE-013008-00	BOLT M6×35	6
24	12055070	UCE-021017-00	BOLT M6×25	3
25	40055005	UCE-080012-00	BOLT M6×32	3
26	12055072	UJE-065004-00	CABLE BRACKET	1
27	40055016	UCE-023010-00	BOLT M6×20	6
28	12055074	UJE-065206-00	GASKET 6.6×20×2	1
29	12055075	UJE-065300-00	ROCKER ARM, GEARSHIFT	1
30	12055076	UJE-065001-00	COVER, SECTOR GEAR HOUSING	1



M15

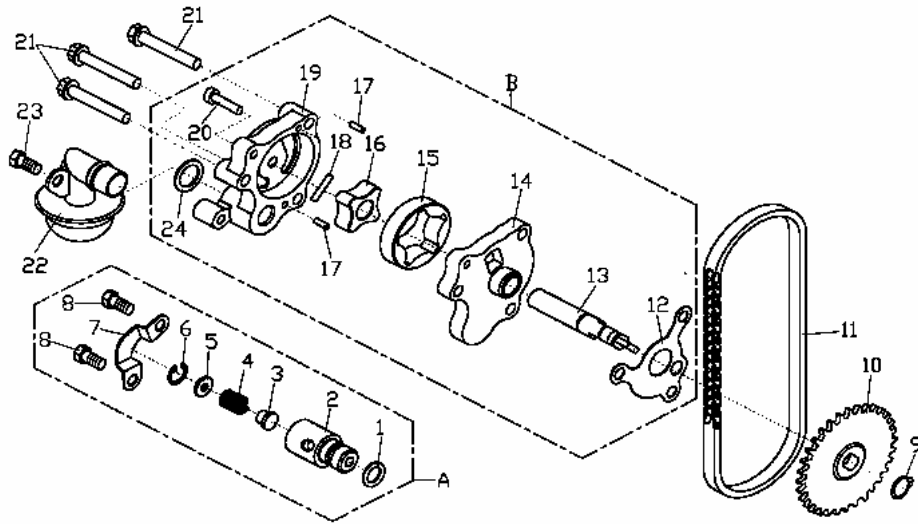
TRANSMISSION III

500 CC



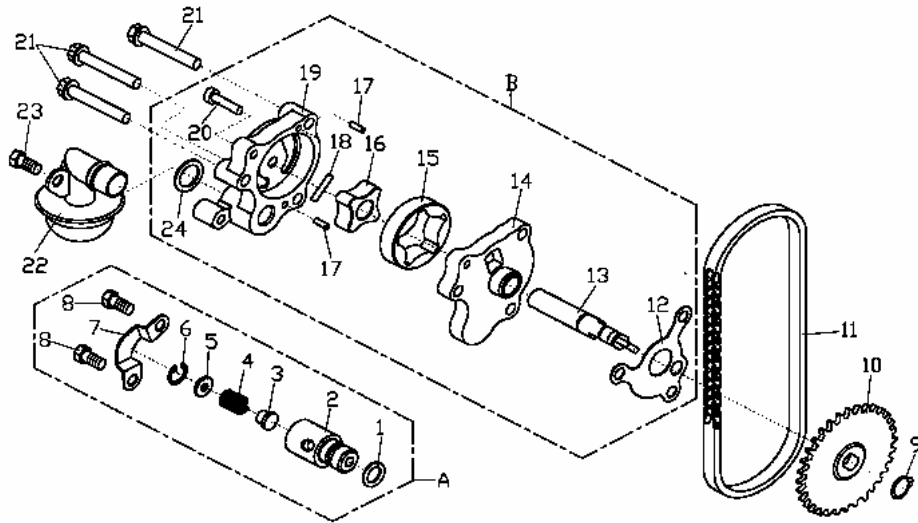
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	12055077	UJE-065002-00	OIL SEAL SD 15 25 5	1
2	12055078	UJE-065100-00	WELD PART, DRIVE SECTOR GEAR	1
3	12055079	UCE-08008-00	DOWEL PIN ϕ 8 \times 14	1
4	12055080	UJE-065003-00	GASKET, SECTOR GEAR HOUSING	1



M16**OIL PUMP****500 CC**

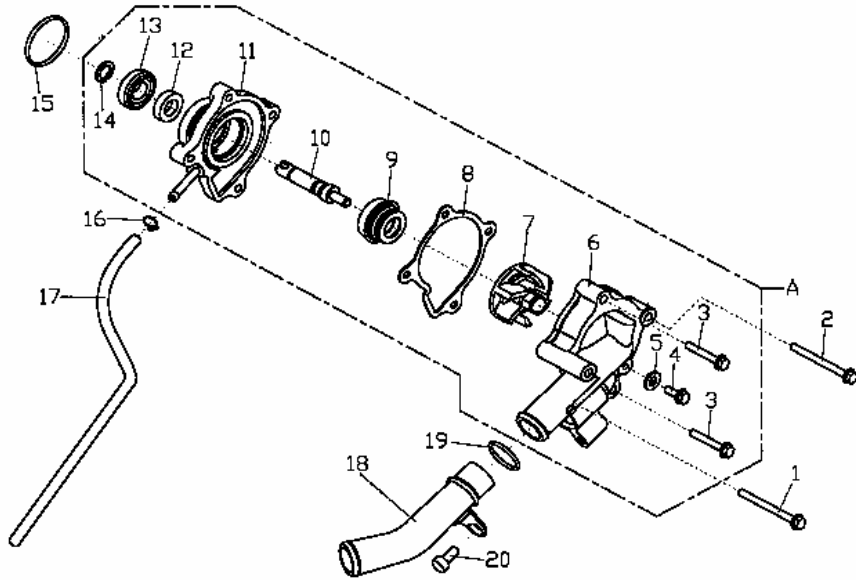
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
A	04055001	UJE-073000-00	RELIEF VALVE	1
B	04055002	UJE-071000-00	OIL PUMP	1
1	04055003	UJE-073002-00	O-RING 10×2.3	1
2	04055004	UJE-073001-00	RELIEF VALVE BODY	1
3	04055005	UJE-073003-00	OIL PLUG, RELIEF VALVE	1
4	04055006	UJE-073004-00	SPRING RELIEF VALVE	1
5	04055007	UJE-073005-00	SPRING WASHER	1
6	04055008	UJE-T893-1-1986	RETAINER 12	1
7	04055009	UJE-073006-00	PRESSURE STRIP,RELIEF VALVE	1
8	04055010	UJE-T5781-200	BOLT M6×12	2
9	04055011	UJE-T894-1-1986	RETAINER 11	1
10	04055012	UJE-070003-00	SPROCKET, OIL PUMP	1
11	04055013	UJE-074000-00	CHAIN, OIL PUMP	1
12	04055014	UJE-070002-00	WASHER, OIL PUMP	1
13	04055015	UJE-071001-00	SHAFT, OIL PUMP	1



M16**OIL PUMP****500 CC**

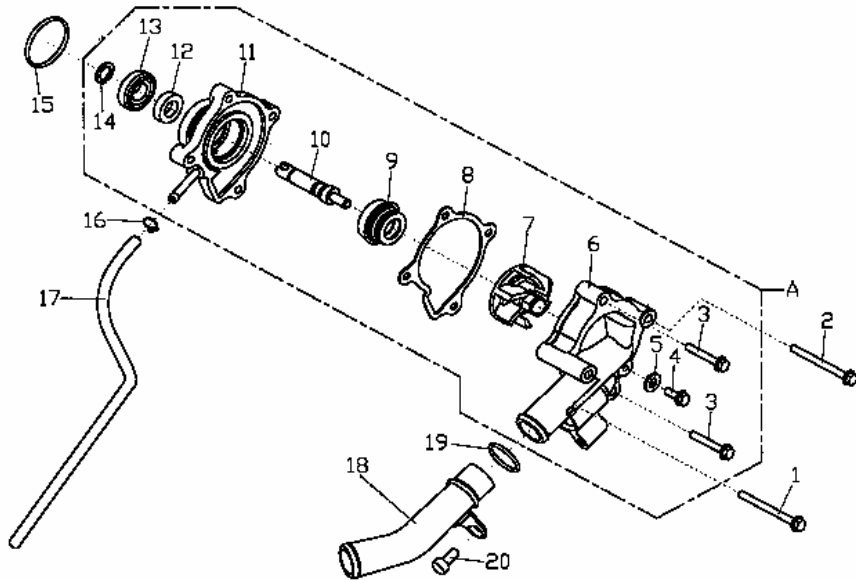
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
14	04055016	UJE-071002-00	ROTOR COVER	1
15	04055017	UJE-071005-00	OUTER ROTOR,OIL PUMP	1
16	04055018	UJE-071006-00	INNER ROTOR,OIL PUMP	1
17	04055019	UJE-071003-00	DOWEL PIN	2
18	04055020	UJE-071007-00	STRAIGHT PIN	1
19	04055021	UJE-071004-00	OIL PUMP HOUSING	1
20	04055022	UJE-T822-2000	SCREW M5×20	1
21	07055014	UCE-013009-00	BOLT M6×40	8
22	04055024	UJE-072000-00	OIL STRAINER	1
23	04055025	UEE-090008-00	BOLT M6×14	1
24	04055026	UJE-071008-00	O-RING 14×2.5	1



M17**WATER PUMP****500 CC**

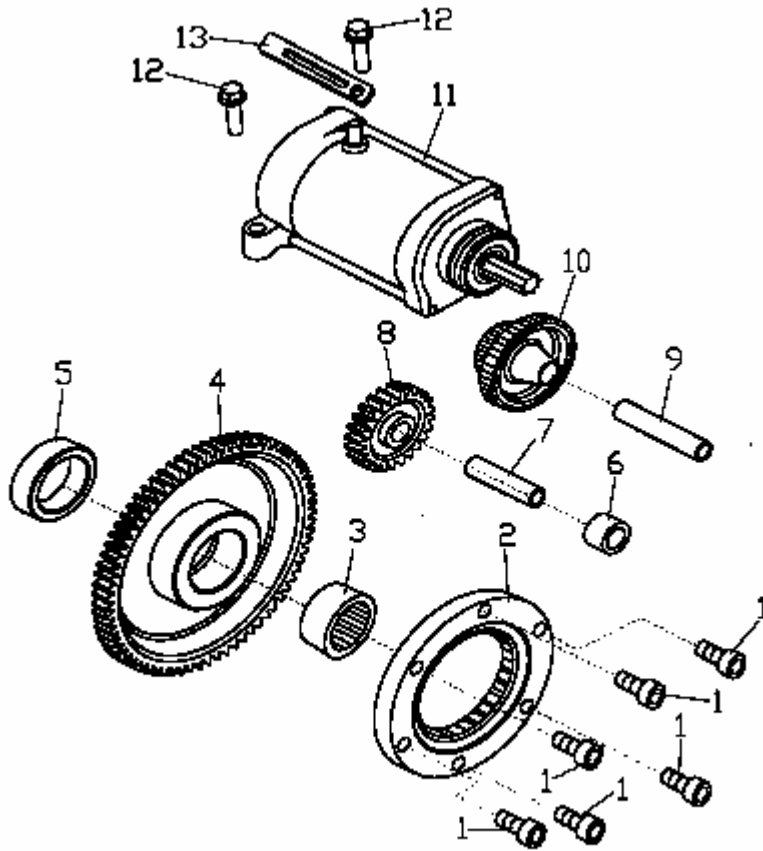
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
A	12055081	UJE-081000-00	WATER PUMP	1
1	12055082	UAE-011018-00	BOLT M6×70	1
2	40055006	UCE-013010-00	BOLT M6×50	1
3	12055084	UCE-060012-00	BOLT M6×30	2
4	12055085	UCE-021019-00	BOLT M6×12	1
5	45055015	UCE-060009-00	WASHER 6	5
6	12055087	UJE-081100-00	WATER PUMP HOUSING COVER	1
7	12055088	UJE-081001-00	IMPELLER	1
8	12055089	UJE-081006-00	GASKET	1
9	12055100	UCE-081000-00	WATER SEAL	1
10	12055101	UJE-081004-00	WATER PUMP SHAFT	1
11	12055102	UJE-081002-00	WATER PUMP HOUSING	1
12	12055103	UEE-080005-00	OIL SEAL 10×20×5	1
13	12055104	UJE-T276-1994-6000	BEARING 6000	1
14	12055105	UJE-T894-1-1986	RETAINER 10	1



M17**WATER PUMP****500 CC**

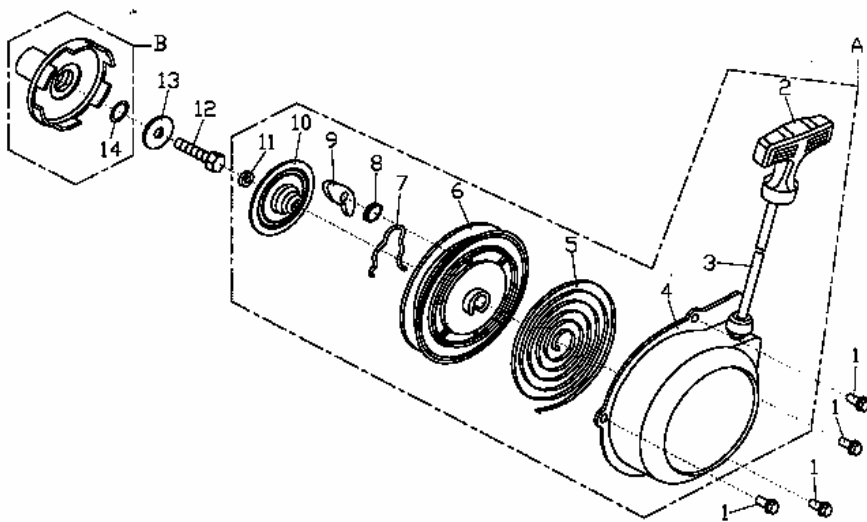
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
15	12055106	UJE-080002-00	O-RING 34×2.5	1
16	12055107	UJE-T621-1999	WIRE CLAMP	1
17	12055108	UJE-080003-00	BREATHER HOSE, WATER PUMP	1
18	12055109	UJE-082000-00	WATER OUTLET PIPE	1
19	12055110	UJE-080001-00	O-RING 21×2.5	1
20	12055111	UJE-T70-1-2000	SCREW M6×10	1
21	12055106	UJE-080002-00	O-RING 34×2.5	1
22	12055107	UJE-T621-1999	WIRE CLAMP	1
23	12055108	UJE-080003-00	BREATHER HOSE, WATER PUMP	1
24	12055109	UJE-082000-00	WATER OUTLET PIPE	1



M18**STARTING MOTOR****500 CC**

ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	08055001	UJE-T70-1-2000	SCREW M8×20	6
2	08055002	UJE-091200-00	OVERRIDING CLUTCH	1
3	08055003	UJE-T5801-1994	NEEDLE BEARING	1
4	08055004	UJE-091001-00	DRIVEN GEAR	1
5	08055005	UJE-091007-00	SPACER	1
6	08055006	UJE-091003-00	IDLE GEAR BUSHING	1
7	08055007	UJE-091004-00	IDLE GEAR SHAFT	1
8	08055008	UJE-091002-00	IDLE GEAR	1
9	08055009	UJE-091006-00	AXLE, DUAL GEAR	1
10	08055010	UJE-091005-00	DUAL GEAR	1
11	08055011	UJE-091100-00	STARTING MOTOR	1
12	08055012	UCE-060012-00	BOLT M6×30	2



M19**RECOIL STARTER****500 CC**

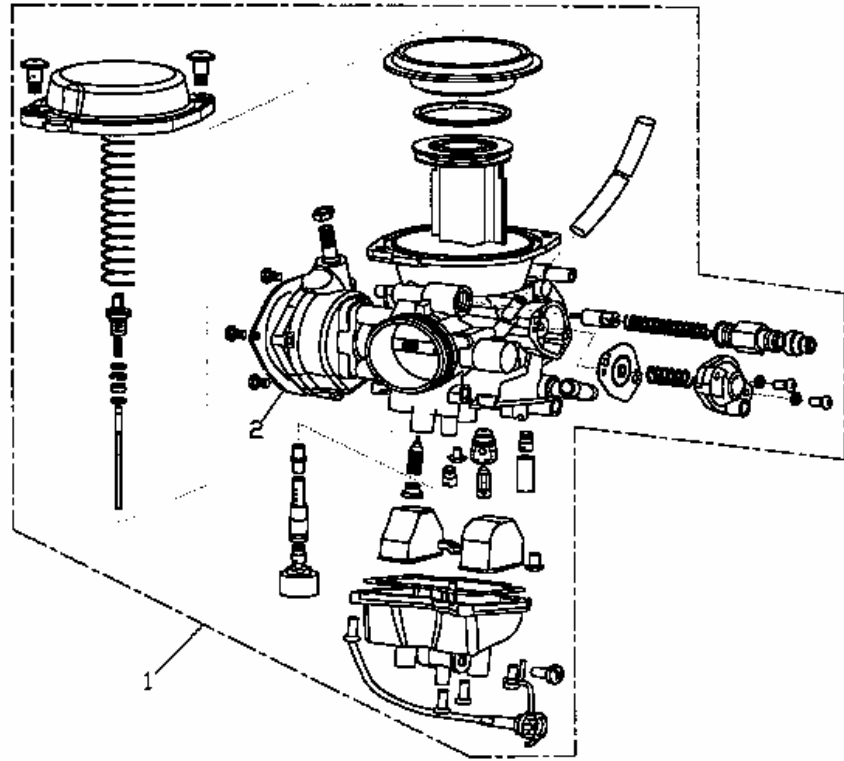
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
A	08055013	UJE-092200-00	RECOIL STARTER	1
1	08055014	UJE-092100-00	STARTER PULLEY	1
2	08055015	UCE-021019-00	BOLT M6×12	4
3	08055016	UJE-092300-00	HANDLE	1
4	08055017	UJE-092201-00	ROPE	1
5	08055018	UJE-092220-00	STARTER HOUSING	1
6	08055019	UJE-092202-00	COIL SPRING	1
7	08055020	UJE-092210-00	SHEAVE DRUM	1
8	08055021	UJE-092205-00	SPRING CLAMP	1
9	08055022	UJE-092204-00	PAWL SPRING	1
10	08055023	UJE-092203-00	PAWL	1
11	08055024	UJE-092206-00	FRICTION PLATE	1
12	08055025	UJE-T6187-1-2000	NUT M6-Zn.D	1
13	08055026	UJE-092001-00	BOLT M10×1.25×40	1
14	08055027	UJE-092202-00	GASKET 10.2×32×3	1
15	08055028	UJE-092102-00	O-RING 16.1×3.2	1



M20

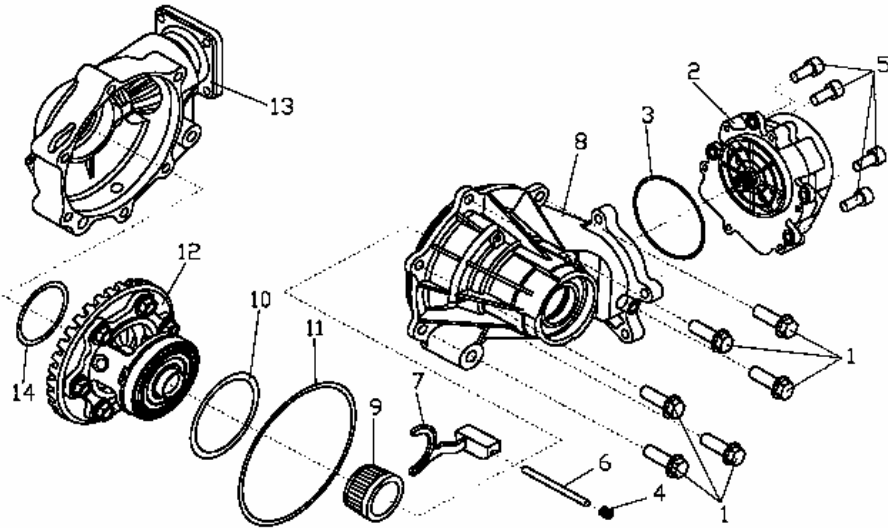
CARBURETOR ASSY

500 CC



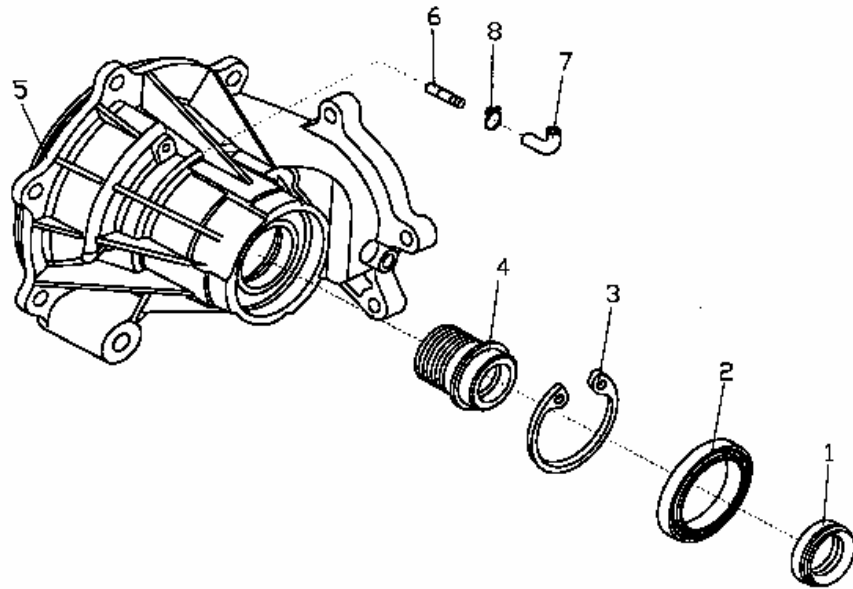
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	06055001	UJE-100000-00	CARBURETOR	1



M21**FRONT AXLE****500 CC**

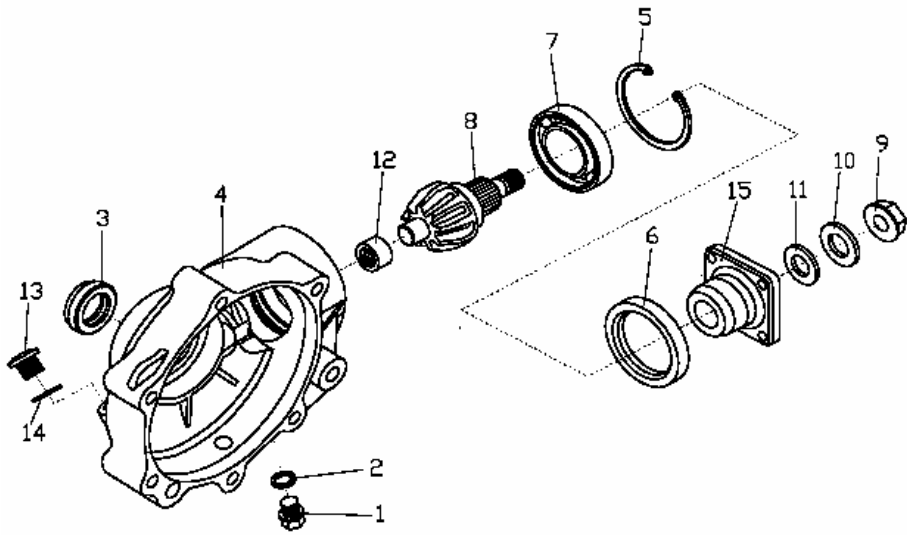
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	46055001	UJE-310100-00	BOLT M8×28	6
2	46055002	UJE-314000-00	GEAR MOTOR	1
3	46055003	UJE-310001-00	O-RING φ81.2×1.9	1
4	46055004	UJE-T79-2000	SCREW M8×10	1
5	46055005	UJE-T70-1-2000	SCREW M8×20	4
6	46055006	UJE-310002-00	SHAFT	1
7	46055007	UJE-315000-00	SHIFT FORK	1
8	46055008	UJE-311000-00	FRONT DIFFERENTIAL GEAR CASE COVER	1
9	46055009	UJE-310003-00	DRIVE CLUTCH	1
10	46055010	UJE-310004-00	ADJUST WASHERφ83×71	1
11	46055011	UJE-310005-00	O-RING φ141×2.4	1
12	46055012	UJE-313000-00	DIFFERENTIAL GEAR ASSEMBLY	1
13	46055013	UJE-312000-00	DIFFERENTIAL GEAR CASE	1
14	46055014	UJE-310006-00	ADJUST WASHERφ61×48	1



M22**FRONT AXLE LEFT****500 CC**

ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	46055014	UJE-310006-00	ADJUST WASHER $\phi 61 \times 48$	1
2	46055015	UJE-311001-00	OIL SEAL 24 \times 38 \times 8	1
3	46055016	UJE-T276-1994-16007	BEARING 16007	1
4	46055017	UJE-T893-1-1986	RETAINER 62	1
5	46055018	UJE-311003-00	DRIVE CLUTCH COVER	1
6	46055019	UJE-311002-00	FRONT DIFFERENTIAL GEAR CASE COVER	1
7	46055020	UJE-311004-00	JOINT, BREATHER PIPE	1
8	46055021	UJE-332005-00	BREATHER PIPE	1



M23**FRONT AXLE RIGHT****500 CC**

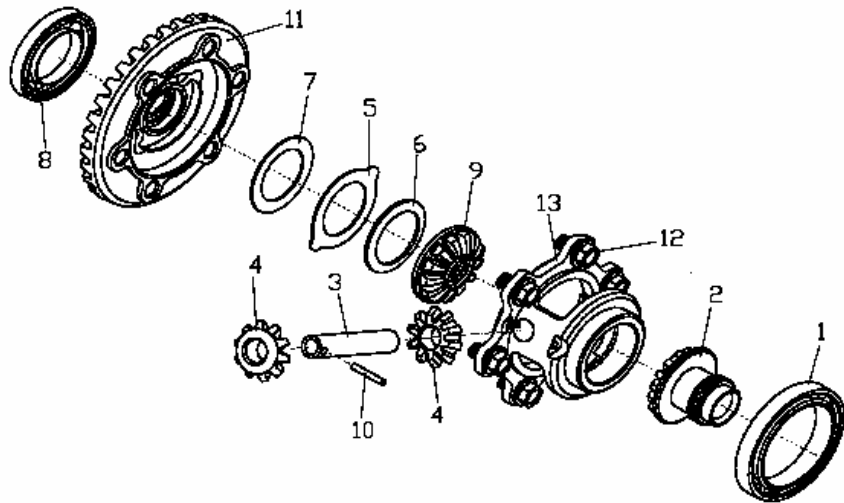
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	46055023	UCE-060011-00	DRAIN BOLT M10×1.25	1
2	46055024	UCE-060010-00	WASHER 10	1
3	46055015	UJE-311001-00	OIL SEAL 24×38×8	1
4	46055026	UJE-312001-00	FRONT DIFFERENTIAL GEAR CASE	1
5	46055027	UJE-T893-1-1986	RETAINER 62	1
6	46055028	UJE-312002-00	OIL SEAL 48×65×9	1
7	46055029	UJE-T276-1994-6007	BEARING 6007	1
8	46055030	UJE-312003-00	DRIVE PINION GEAR	1
9	46055031	UJE-312004-00	NUT M14×1.5	1
10	46055032	UJE-312005-00	NUT WASHER	1
11	46055033	UJE-312006-00	O-RING 14×6.8	1
12	46055034	UJE-F1512-00	NEEDLE BEARING	1
13	46055035	UJE-021008-00	BOLT M14×1.25×12	1
14	46055036	UJE-021007-00	WASHER 14	1
15	46055037	UJE-312007-00	COUPLER	1



M24

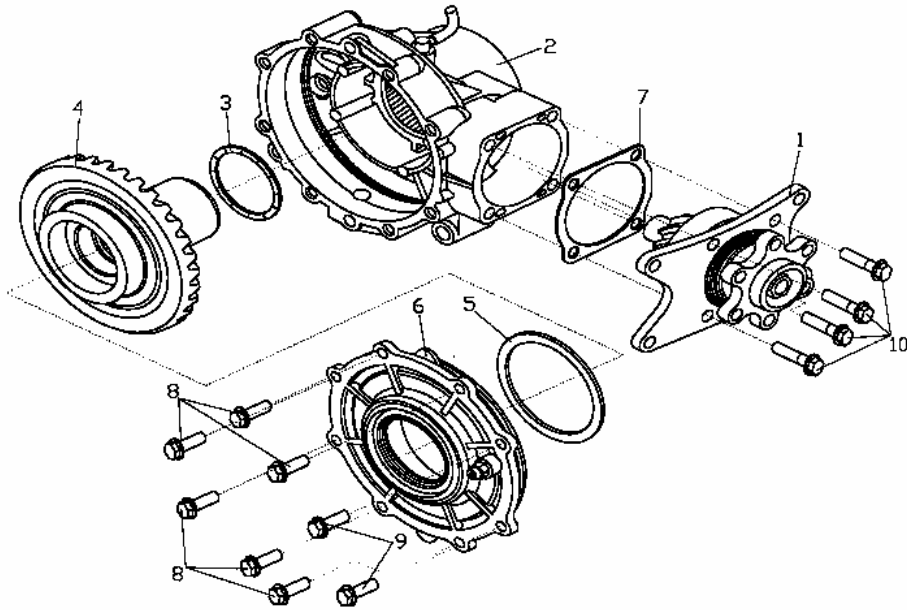
DIFFERENTIAL GEAR

500 CC



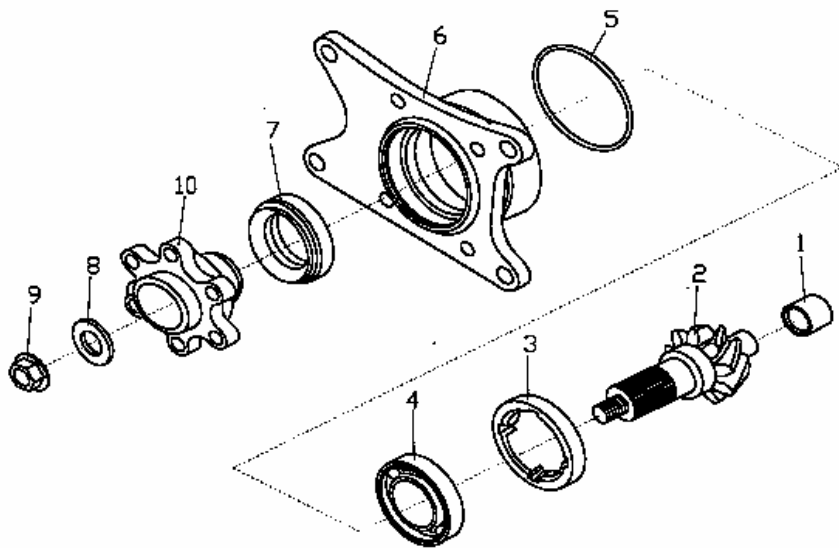
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	47055001	UJE-T276-1994-61912	BEARING 61912	1
2	47055002	UJE-313001-00	DRIVE GEAR	1
3	47055003	UJE-313002-00	GEAR SHAFT(CENTER), DIFFERENTIAL	1
4	47055004	UJE-313003-00	GEAR(CENTER), DIFFERENTIAL	2
5	47055005	UJE-313009-00	SHIM	1
6	47055006	UJE-313005-00	WASHER	1
7	47055007	UJE-313010-00	ADJUST WASHER	1
8	46055029	UJE-T276-1994-6007	BEARING 6007	1
9	47055009	UJE-313006-00	DRIVEN GEAR	1
10	47055010	UJE-313007-00	PIN	1
11	47055011	UJE-313004-00	DIFFERENTIAL GEAR	1
12	47055012	UJE-313100-00	BOLT M10×1.25×18	6
13	47055013	UJE-313008-00	SUPPORT, DIFFERENTIAL GEAR	1



M25**REAR AXLE****500 CC**

ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	28055001	UJE-331000-00	DRIVE BEVEL GEAR ASSEMBLY, REAR AXLE	1
2	28055002	UJE-332000-00	REAR GEAR CASE	1
3	28055003	UJE-330001-00	ADJUST WASHER(1)	1
4	28055004	UJE335000-00	RING GEAR, REAR AXLE	1
5	28055005	UJE-330002-00	ADJUST WASHER(2)	1
6	28055006	UJE-334000-00	RING GEAR BEARING HOUSING	1
7	28055007	UJE-330003-00	ADJUST GASKET	1
8	28055008	UJE-T9074-14-1988	BOLT M8×25	6
9	28055009	UJE-330004-00	BOLT M10×1.25×25	2
10	28055010	UJE-T9074-14-1988	BOLT M8×35	4



M26**DRIVE BEVEL GEAR ASSEMBLY****500 CC**

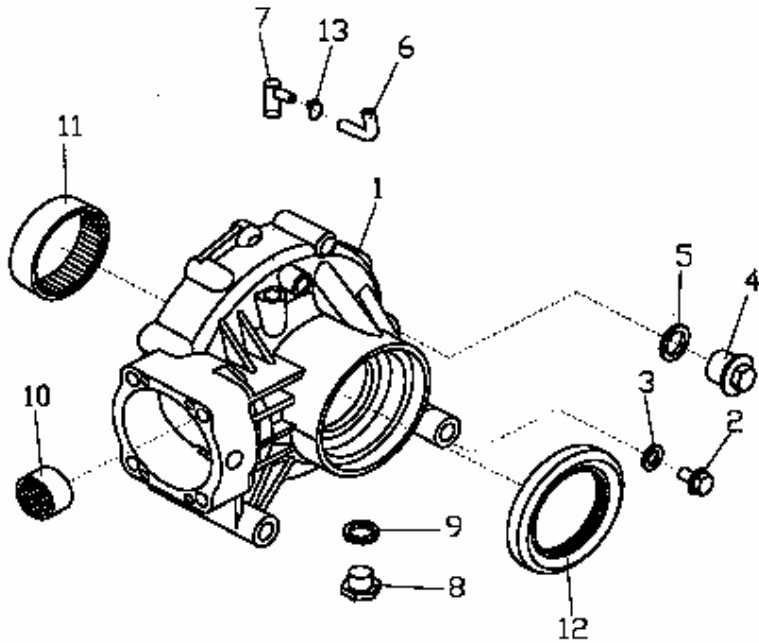
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	48055001	UJE-5930-17-30-18	INNER RACE	1
2	48055002	UJE-331002-00	DRIVE BEVEL GEAR	1
3	48055003	UJE-331003-00	BEARING RETAINER	1
4	48055004	UJE-T276-1994-6305	BEARING 6305	1
5	48055005	UJE-331004-00	O-RING 64.5×3	1
6	48055006	UJE-331005-00	BEVEL GEAR BEARING HOUSING	1
7	48055007	UJE-331007-00	OIL SEAL Φ35×Φ61×9.5 (14)	1
8	48055008	UJE-331008-00	WASHER 12.5×30×4	1
9	48055009	UJE-331009-00	NUT M12×1.25	1
10	48055010	UJE-331010-00	COUPLER, REAR AXLE	1



M27

REAR AXLE LEFT

500 CC



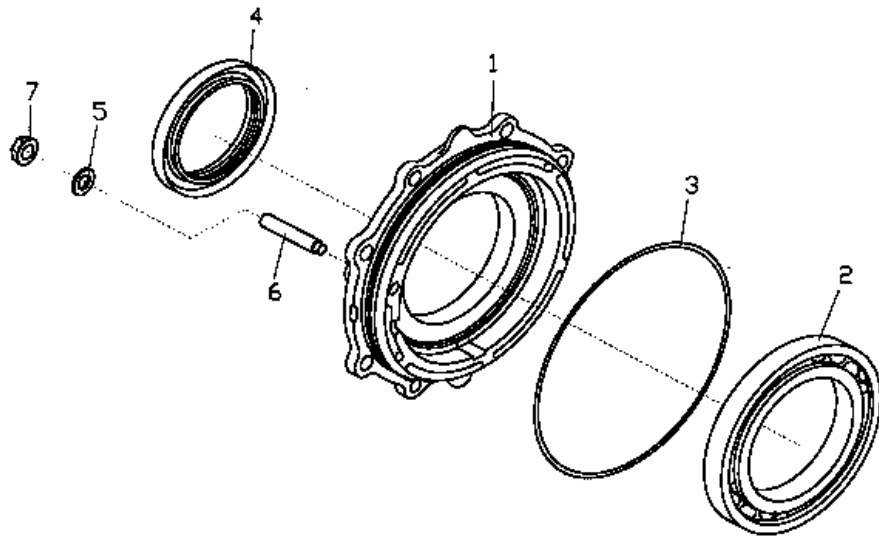
ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	28055011	UJE-332001-00	REAR GEAR CASE	1
2	28055012	UJE-332002-00	BOLT M8×12.5	1
3	28055013	UJE-334004-00	WASHER 8.2×15×1.5	1
4	28055014	UJE-332003-00	BOLT M20×1.5×12	1
5	28055015	UJE-332004-00	O-RING 19×2.5	1
6	28055016	UJE-332005-00	BREATHER PIPE	1
7	28055017	UJE-332006-00	PIPE JOINT	1
8	28055018	UJE-021008-00	BOLT M14×1.25×12	1
9	28055019	UJE-021007-00	WASHER 14.5×21×1.5	1
10	28055020	UJE-5903-17-30-18	OUTER RACE	1
11	28055021	UJE-55BTM6720A	NEEDLE BEARING 55BTM6720A	1
12	28055022	UJE-334003-00	OIL SEAL SD4 65×90×9 NS	1
13	28055023	UJE-T621-1999	WIRE CLAMP A7	1



M28

REAR AXLE RIGHT

500 CC



ITEM	UNISON NO.	PARTS NO.	DESCRIPTION	QTY
1	28055040	UJE-334001-00	REAR GEAR BEARING HOUSING	1
2	28055041	UJE-T276-1994	BEARING 16017/C2	1
3	28055042	UJE-334002-00	O-RING 151×3	1
4	28055022	UJE-334003-00	OIL SEAL SD4 65×90×9 NS	1
5	28055044	UJE-334004-00	GASKET 8.2×15×1.5	1
6	28055045	UJE-334005-00	HEX SCREW M8×45	1
7	28055046	UJE-334006-00	NUT M8	1



